

## Features

- High operational temperature to 175°C
- High accuracy:  $\pm 0.3^\circ$  for toolface (roll) and inclination,  $\pm 0.3^\circ$  for azimuth
- Digital serial input/output
- Accurate inclination while drilling

## Applications

- EM and pulse based MWD systems
- High temperature drilling applications for oil, gas, and geothermal



The Applied Physics Systems Model 750HT Orientation Sensor enables high accuracy measurement of the toolface (roll), inclination (drift), and azimuth orientation angles in borehole logging and drilling applications in operational temperatures up to 175°C. Because of its small size, it is particularly well suited for use with coiled tubing drilling and completion systems.

The Model 750HT system contains both a 3-axis fluxgate magnetometer and a 3-axis accelerometer. The combination of these two sensor systems enables determination of the toolface, inclination, and azimuth angles of the 750HT sensor.

The Model 750HT transmits the instrument temperature and either the magnetometer and accelerometer outputs or the system orientation angles. The maximum transmission rate is 8 times per second for magnetometer and accelerometer outputs and 4 times per second for orientation angles.

To maintain high accuracy over the temperature range of the system, the sensors are temperature compensated. This enables the toolface, inclination and azimuth angles of the 750HT frame of reference to be determined with an accuracy of  $\pm 0.1^\circ$  for inclination and  $\pm 0.3^\circ$  for azimuth through the entire operating temperature range of the system.

The Model 750HT communicates over a serial bidirectional TTL interface. The serial in and serial out lines operate at TTL/CMOS levels and are normally set to operate at 9600 baud with one stop bit and no parity. The user can change the baud rate by setting bits in the system EEROM.

Two communication protocols are available, ASCII and binary:

- The ASCII protocol sends ASCII characters to the 750HT to obtain data. The data returned by the Model 750HT is transmitted as an ASCII data stream, complete with returns and line feeds, so that it can be easily displayed on a video terminal (provided a TTL to RS-232 conversion is made by the user).
- The binary protocol is used for high speed computer to computer interchange. In this case, one byte is sent to request data. The Model 750HT then responds with a multibyte data packet containing the desired data plus header and checksum.

The Model 750HT can also be configured to continuously send data in ASCII or binary protocol upon power-up.

# Model 750HT

High Temperature Directional Sensor



Applied Physics  
Systems



PHYSICAL	
Outside Diameter (OD)	1.25" (31.75 mm)
Length	15.5" (394 mm)
Weight	1.5 lb (681 grams)
Main Connector	MDM9SH003P (ITT Cannon)
Mating Connector	MDM9PH003L (ITT Cannon)
ELECTRICAL	
Input Voltage Range	+11 V to +30 V
Current Draw	70 mA @ 15 V
Logic Level	TTL/CMOS
Baud Rate	User Programmable up to 9600 Baud
Protocol	User Selectable: ASCII or Binary
Logging Size	4 megabytes
ENVIRONMENTAL	
Operating Temperature Range	0°C to 175°C
Storage Temperature Range	-25°C to +195°C
Shock	1000 G 1 ms half sine wave
Rotation	0 - 300 RPM
Vibration	10 G RMS random 50 Hz to 500 Hz
PERFORMANCE	
Toolface (Roll) Accuracy	±0.3°
Azimuth Accuracy (@ n° inclination)	±0.3° @ 90° ±0.75° @ 10° ±1.0° @ 5°
Inclination Accuracy	±0.1°

Specifications are subject to change without notice.